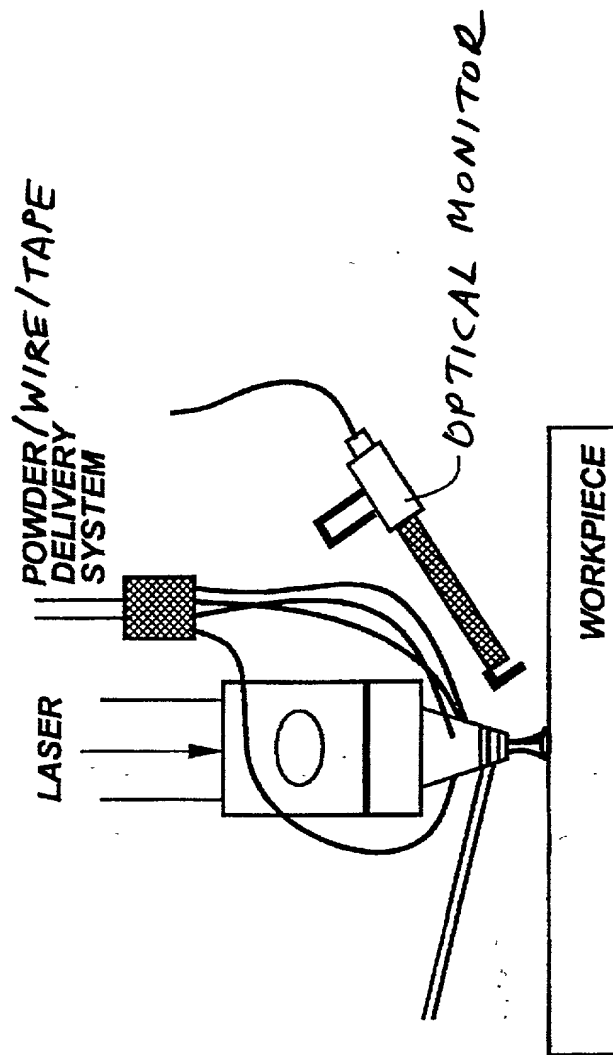
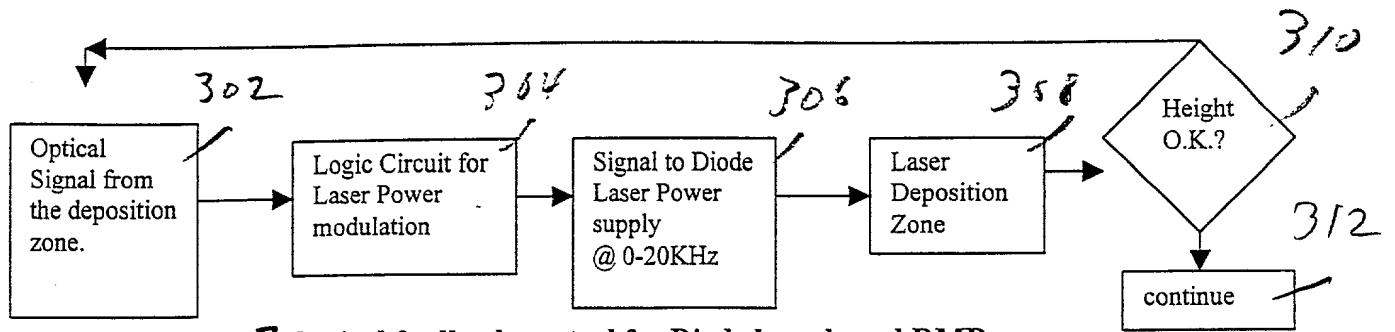


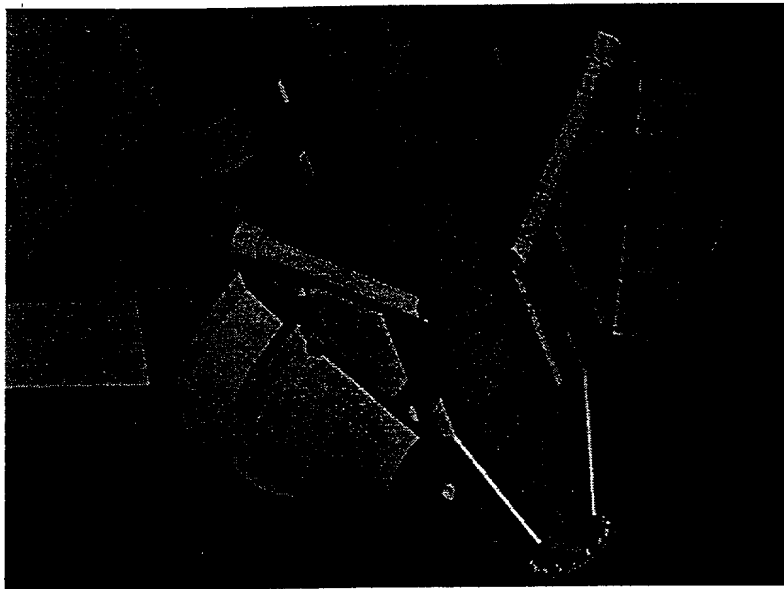
Figure - 1

**Figure - 2**



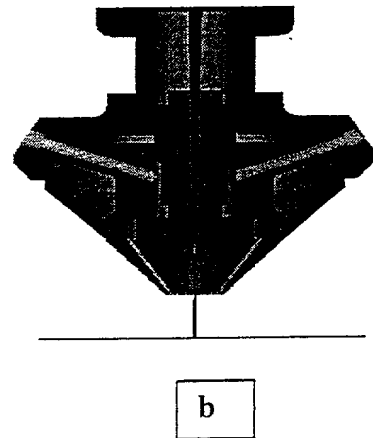


**Figure 3** Optical feedback control for Diode laser based DMD



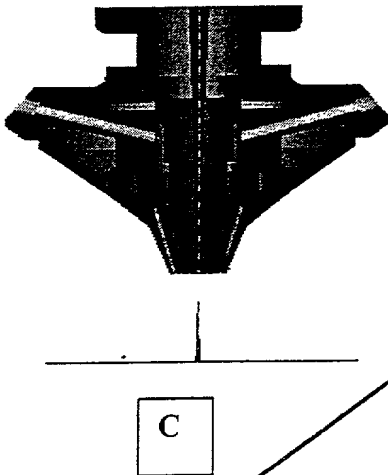
a

**DMD Nozzle - 11.6 mm Stand-off**



b

**DMD Nozzle - 28.0 mm Stand-off**



c

**Figures 4a-c:** Cross sectional views of the concentric nozzle at various stand-off distances with powder shaping gas

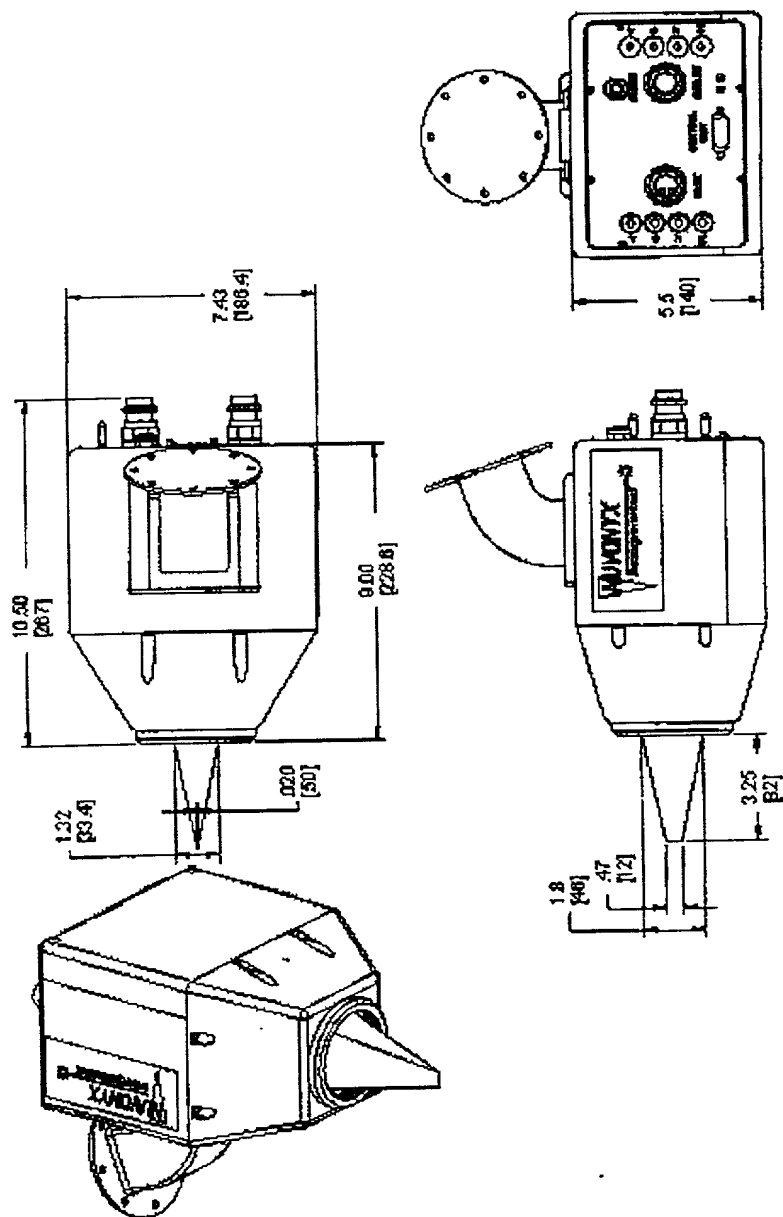


Fig-1  
b

[illegible]